

(iii) CASTOR (*Ricinus communis*)**CLIMATE REQUIREMENT**

T_Max°C	T_Min°C	Optimum°C	Rainfall mm	Altitude m MSL
38 – 40	10 - 15	20 - 25	350 - 600	up to 2500

Tropical and requires moderately high temperature 20 to 27 °C with low humidity throughout the growing season. It grows best in areas where there are clear warm sunny days. Prolonged cloudy weather with high temperature at the time of flowering resulted in poor seed setting, which is known as sex reversion. High temperature above 41°C at flowering time even for as short period results in blasting of flowers. Very resistant to drought but evenly distributed rainfall is required. Heavy rainfall at flowering reduces the yield. Very susceptible to frost but grow even at altitudes of 1200 to 2100 m, if sown in March- April, perennial varieties are grown at still higher altitude for shade in coffee estates.

CROP IMPROVEMENT**I. SEASON AND VARIETIES****DISTRICT/SEASON****VARIETIES****A. Rainfed****1. Adipattam (Jun-July)**

All districts

Variety : TMV 5, TMV 6

Hybrid : YRCH 1, YRCH 2

B. Irrigated**1. Vaigasi pattam (May - June)**

All districts

Hybrid : YRCH 1, YRCH 2

2. Karthigaipattam (Nov - Dec)

All districts

Hybrid : YRCH 1, YRCH 2

3. Panguni pattam (March- Apr)

All districts

Hybrid : YRCH 1, YRCH 2

C. Gardenland (border)**1. Perennial**

All districts

Variety : YTP 1

DESCRIPTION OF CASTOR VARIETIES

Particulars	CO 1	TMV 5	TMV 6	Hybrid YRCH 1	Hybrid YRCH 2	Variety YTP 1
Year of Release		1984	1997	2009	2017	2019
Year of Notification		SO.832(E) / 18.11.1985	SO.647(E) / 09.09.1997	SO.2137(E)/31.08.2010	SO.399(E)/ 24.01.2018	
Parentage	Pureline selection from Anamalai	Derivative of SA 2 X S248/2	Derivative of VP 1 X RC 962	DPC 9 X TMV5	M 619-1 X SKI 215	Cross Derivative of TMV 6 x Salem Local
Duration (days)	perennial	120	160	150-160	170-180	115-120
Yield (kg/ha)						
Rainfed (mixed crop)	-		500			
Rainfed	2.5	850	950	2000	2300	1456 kg/ha
(pure crop)	kg/tree/year					
Irrigated (pure crop)	-	-	-	3000	3500	3kg/plant/year
Oil content (%)	57	50	51.9	49	49	49
Special features						Suitable for perennial system.
Stem colour	Pinkish green	Rose	Red	Light red	Red	Red
Bloom (waxy coat)	No bloom	Triple	Double	Triple	Triple	Triple
Receme/	Bold, sparse	Spiny, non	Medium,	Spiny, non	Semi spiny, non	Long, Conical, Semi compact
capsule	setting, non	dehiscent,	lengthy ,	dehiscent ,	dehiscent,	Bold, dehiscent,

	dehiscent	resistant to	spiny	resistant to leaf	resistant to capsule borer, leaf hopper,	resistant to capsule borer, leaf hopper,
		leaf hopper	capsule	hopper	Semilooper, spodoptera	
Suitability	Pure and mixed crop	Pure and mixed crop	Pure and mixed crop	Pure and mixed crop	Pure and mixed crop	Pernennial Pure Border crop & mixed crop
Other features	-	-	-	-	Resistant to wilt, high basal branching and proportion of female flowers more than 95 percent. Resistant to lodging, fertilizer responsive and suitable for rainfed situation and areas of limited irrigation.	Resistant to Semilooper, <i>Spodoptera</i> , Thrips and Capsule borer

CROP MANAGEMENT

1. PREPARATION OF THE FIELD

Plough two-three times with country or mould board plough.

2. APPLICATION OF FERTILIZERS

Spread 12.5 t / ha of FYM or compost evenly on the main field before last ploughing and incorporate in to soil by working a country plough. Apply 30 kg Sulphur/ ha through Gypsum at the time of last ploughing for higher castor yield.

NOTE: Do not leave FYM or compost exposed to sunlight as nutrients will be lost.

3. SEED RATE

Adopt a seed rate of 10 kg/ha for varieties and 5 kg/ha for hybrids.

4. SPACING

Adopt the following spacing.

	Rainfed situation	Irrigation situation
Varieties	90 cm x 60 cm	90 cm x 90 cm
YTP 1	3mx3m	3mx3m
Hybrids		
YRCH 1	120 cm x 90 cm	150 cm x 120 cm
YRCH2	180 cm x 150 cm	180 cm x 150 cm

Under, irrigated conditions, for clay soils wider spacing of 150 cm x 150 cm for YRCH 1 can also be adopted.

For TMV 5 short duration variety 60 x 30 cm may be adopted.

5. APPLICATION OF FERTILIZERS

Apply NPK fertilizers basally as per soil test recommendations as far as possible.

If soil test recommendations are not available, follow the blanket recommendation as follows

Rainfed conditions	Recommended NPK kg/ ha
Varieties	45 : 15 : 15 NPK kg / ha
Hybrids – YRCH 1	60 : 30 : 30 NPK kg / ha
YRCH 2	70 : 35 : 35 NPK kg / ha
Irrigated condition	60 : 30 : 30 NPK kg / ha
Varieties	
Hybrids – YRCH 1	90 : 45 : 45 NPK kg / ha
YRCH 2	135 : 65 : 65 NPK kg / ha

YRCH 1: In rainfed situations apply 100% P & 50% N&K basally & remaining quantity may be applied in one or two top dressings based on the soil moisture availability.

YRCH 2: In rainfed situations, apply 35 kg P & 37.5 kg N & 17.5 kg K basally and remaining quantity of 37.5 kg N & 17.5 kg K may be applied in one or two top dressings based on the soil moisture availability.

YRCH 1: In irrigated situations, apply 100% P & 50% N&K as basal & remaining quantity N&K may be applied in two equal splits at 30th & 60th DAS.

YRCH 2: under irrigated condition, apply 65 kg P & 67.5 kg N & 32.5 kg K as basal and remaining quantity of 67.5 kg N & 32.5 kg K may be applied in two equal splits at 30th & 60th day after sowing (DAS).

Apply 12.5 kg ZnSO₄ ha⁻¹ (If the soil available Zn is < 1.2 ppm) and 25 kg FeSO₄ ha⁻¹ (if the soil available Fe is < 3.7 ppm for non calcareous soil and < 6.3 ppm for calcareous soil). If soil test values are not available.

Rainfed conditions	Recommended TNAU MN mixture kg/ha
Varieties	7.5
Hybrids	10.0
Irrigated conditions	
Varieties	12.5
Hybrids	15.0

(Prepare enriched FYM at 1:10 ratio of MN mixture & FYM ; mix at friable moisture & incubate for one month in shade).

6. PRE TREATMENT OF SEEDS

- Treat the seeds with Thiram or Carbendazim @ 2g / kg of seeds or with *Trichoderma viride* @ 4g/kg of seeds. Treat the seed 24 hours prior to sowing. Soaking the seeds with water for 10 hours enhances the germination.
- In rainfed situations, seed priming with 1% KCl for 3 hours and sowing a week before onset of monsoon is recommended.

7. SOWING

- Sow the seeds adopting the recommended spacing.
- Place the seeds at depth 4 - 6 cm.
- Put two seeds in each hole and retain only one healthy seedling by thinning out of weaker seedling/pistillate plant at 20 DAS.

Selective mechanization

Selective mechanization in castor viz., sowing with tractor drawn seed drill with a spacing of 120 cm x 90 cm, inter cultivation with power weeder on 20 and 40 DAS, need based plant protection with boom sprayer, harvesting by secateurs and threshing and shelling by castor thresher increased the kernel yield and net return & benefit cost ratio

8. GAP FILLING

Gap fill on the 15th day of sowing and simultaneously thinning may be done leaving one healthy plant.

9. WEED MANAGEMENT

Apply pre emergence herbicide Pendimethalin @ 1 litre / ha or Fluchloralin @ 1 litre/ha on 3 DAS followed by hand weeding twice on 20th & 40th DAS.

10. CASTOR PGR CONSORTIA (CASTOR GOLD)

Foliar application of plant growth regulator consortia @ 0.05 % (0.5 ml / litre of water) on 25 and 60 days after sowing for increasing pistillate flower production, seed setting per cent and seed yield.

11. NIPPING

For perennial castor variety YTP 1, nipping of primary shoot at 10th internode using secateurs is recommended for tripling the productive branches.

12. INTERCROPPING

Raise one row of Castor for every six rows of Groundnut. In the case of late receipt of monsoon Blackgram + Castor at 6:1 ratio is recommended. Or Intercropping of Castor with Blackgram or Greengram in 1:2 ratio is recommended for rainfed situation. Intercropping of Castor with small Onion in 1:2 ratio by adopting 1.5 m x 1.0 m spacing is recommended for irrigated situation.

For hilly areas of Tamil Nadu viz., Kalrayan hills, Javadhu hills and Yelagiri hills, Samai (10kg/ha) + Castor 1.0 kg/ha) @ 10:1 ratio-line sowing (25cm x10 cm) with 50 % organic (FYM @ 8.0t/ha) and 50 % inorganic nutrient (22:11 kg N & P/ha) is recommended for realizing maximum profit.

13. HARVESTING THE CROP

Observe the crop considering the average duration of the variety. i) One or more capsules show sign of drying. ii) Cut the matured racemes without damaging the secondaries. iii) Dry the capsule in the sun without heaping it in the shade. iv) Use castor sheller to separate the seeds or beat the dried capsule with wooden planks, winnow and collect the seeds.

For YRCH 1, first harvest has to be done on 90 DAS, subsequently second and third harvest is to be carried out on 120 and 150 DAS, respectively.

For YRCH 2, first harvest has to be done on 110 DAS followed by second and third harvest is to be taken on 140 and 170 DAS, respectively.

The harvested spike should be sun dried and dried capsules can be shelled in the sheller.

CROP PROTECTION	
A. Pest Management	
Pests	Management strategies
Defoliators: Semiloopers <i>Achaea janata</i> <i>Paralellia algira</i>	• Encourage the activity of the larval parasitoid, <i>Microplitis maculipennis</i> • Spray Azadirachtin 0.03% 1000 ml • Spray any one of the following insecticides at fifteen days interval Chlorpyrifos 20EC @ 1250 ml/ha Profenophos 50 EC @ 500ml/ha Thiodicarb 75 WP @ 500g/ha Acephate 75SP @ 780 g/ha Flubendiamide 39.35 SC @ 100ml/ha Chlorantraniliprole 18.5 SC @ 150ml/ha
Tobacco caterpillar <i>Spodoptera litura</i>	• Use of light trap to monitor and kill the attracted adult moths • Set up the sex pheromone trap @ 12/ha to monitor the activity of the adults and to synchronize the pesticide application • Mechanical collection and destruction of egg masses and early stage larvae found in clusters which can be located easily even from a distance. • Hand picking and destruction of grownup of grown up caterpillars. • Spray NSKE 5 % or Azadirachtin 1 % EC (10000 ppm) 2 ml/ lit. or apply <i>Bacillus thuringiensis</i> 2g/lit. during evening hours. • Spraying nuclear polyhedrosis virus at 1.5×10^{12} POB per ha and virus in the evening • Apply Poison bait in the soil helps in killing the grown up larvae hide in soil during day time. Poison bait (1 kg carbaryl+10 kg rice bran+ 1 kg jiggery+ 1 litre of water to make the bait in to pellets for one hectare) • Spray any one of the following insecticides at fifteen days interval. Spraying of insecticides should be done either in the early morning or in the evening • Chlorpyrifos 20EC @ 1250 ml/ha Profenophos 50 EC @ 1000 ml/ha Thiodicarb 75 WP @ 500g /ha Acephate 75SP @ 780 g/ha Flubendiamide 39.35 SC @ 100ml/ha Chlorantraniliprole 18.5 SC @ 150ml/ha
Other defoliators Hairy caterpillars <i>Euproctis fraternal</i> <i>Porthesia scintillans</i> Slug caterpillar <i>Parasa lepida</i> Woolly bear <i>Pericallia ricini</i> Spiny caterpillar <i>Ergolis merione</i> Tussock caterpillar <i>Orgyia postica</i>	• Spray Azadirachtin 0.03% 1000 ml • Spray <i>Bacillus thuringiensis</i> var <i>kurstaki</i> 5%WP 1000-1250 g/ha • Spray any one of the following insecticides Profenofos 50EC@ 500ml/ha Chlorpyrifos 20EC @ 1250 ml/ha Flubendiamide 39.35 SC @ 100ml/ha Chlorantraniliprole 18.5 SC @ 150ml/ha
Serpentine leaf miner <i>Liriomyza trifolii</i>	• Spray any one of the following plant products Neem seed kernel extract 5% Neem oil 3 % • Spray any one of the following insecticides at fifteen days interval Chlorpyrifos 20EC @ 1250 ml/ha

	Malathion 50 EC @ 1000 ml/ha
Sucking pests Green leaf hopper <i>Empoasca flavescens</i>	Spray any one of the following insecticides at fifteen days interval Dimethoate 30EC @ 825 ml/ha Acetamiprid 20SP @ 100 g/ha Thiamethoxam 25WG @ 200 g/ha Clothianidin 50WDG @ 50 g/ha
White fly <i>Trialeurodes ricini</i>	- Monitor the activities of the adult white flies by setting up yellow pan traps and sticky traps smeared with grease or sticky oil @ 25 / acre at 1 foot height above the plant canopy - Collection and removal of white fly infested leaves those which were shed due to severe attack - Spray any one of the following plant products Neem seed kernel extract 5% Neem oil 3 % - Spray Fish oil rosin soap 25g / lit of water - Spray any one of the following insecticides at fifteen days interval Imidacloprid 17.8 SL 125 ml/ha Dimethoate 30 EC @ 825 ml/ha Acetamiprid 20% SP 100g /ha Thiamethoxam 25 WG @ 200 g/ha Profenophos 50% EC 1000 ml/ha Thiacloprid 21.7% SC 600ml/ha
Flower thrips <i>Retithrips siriacus</i> <i>Scirtothrips dorsalis</i>	Spray any one of the following insecticides at fifteen days interval Imidacloprid 17.8 SL 125 ml/ha Dimethoate 30 EC @ 825 ml/ha
Shoot and Capsule borer <i>Conogethus punctiferalis</i>	- Spray Neem oil 3% twice at 15 days interval during flowering stage to prevent the adults to lay eggs - Spray any one of the following insecticides from flowering at fifteen days interval Profenofos 50 EC @ 500ml/ha Malathion 50 EC @ 1000ml/ha Indoxacarb 15.8 EC @ 500ml/ha Spinosad 45 SC @75 ml/ha Thiodicarb 75WP @ 500g/ha

B.Disease Management

Disease	Recommendations
Grey mold: <i>Botrytis ricini</i>	- Remove and destroy the infected spikes - During cloudy weather and rainy season, give prophylactic spray with Carbendazim @ 2 g/l twice at 15 days interval or prophylactic spray of <i>P. fluorescens</i> @ 2g/l and second spray after a fortnight.
<i>Fusarium</i> Wilt	- Seed treatment with Carbendazim @ 2gram/ kg of seed - Soil drenching with Carbendazim @ 2gram / litre of water.

CASTOR – VARIETAL SEED PRODUCTION

Land requirement

- Land should be free of volunteer plants. The previous crop should not be the same variety or other varieties of the same crop. It can be the same variety if it is certified as per the procedures of certification agency.

Isolation

- For certified quality seed production, leave a distance of 300 m all around the field from the other varieties / hybrids of the crop.

Season

- June - July and September - October.

Pre-sowing seed treatment

- Seed hardening with 2 % KH_2PO_4 for 16 h (seed to solution ratio 1:1) and dry back to original moisture content.

Fertilizer requirement

- Apply NPK @ 90:70:70 kg / ha as basal.

Spacing

- 90 x 30 cm.

Harvesting

- Harvest the crop as once over harvest when 80 % of the capsules turn into brown colour.

Threshing

- Thresh the capsules either using power operated thresher or manually by trampling or beating with pliable bamboo stick.

Seed grading

- Grade the seeds at 10 % moisture content using 18 / 64" round perforated sieve.
- Discard the broken and immature seeds for seed purpose.

Pre-storage seed treatment

- Treat the seeds with Carbendazim @ 2 g / kg of seed.
- Treat seeds with Halogen mixture ($\text{CaOCl}_2 + \text{CaCO}_3 + \text{arappu}$ (*Albizzia amara*))

leaf powder mixed in the ratio of 5:4:1 @ 3 g / kg as eco-friendly treatment.

Storage

- Store the seeds in gunny or cloth bags for short term storage (8 - 9 months) with a seed moisture content of 8 - 9 %.
- Store the seeds in polylined gunny bag for medium term storage (12 - 15 months) with a seed moisture content of 7 - 8 %.
- Store the seeds in 700 gauge polythene bag for long term storage (more than 15 months) with a seed moisture content less than 5 %.

CASTOR - HYBRID SEED PRODUCTION

Land requirement

- Land should be free of volunteer plants. The previous crop should not be the same variety or other varieties of the same crop. It can be the same variety if it is certified as per the procedures of certification agency.

Isolation

- For certified quality seed production, leave a distance of 300 m all around the field from the other varieties / hybrids of the crop.

Planting ratio

- Sow the female and male parents in the ratio of 3:1 or 4:1 for certified seed production.

Border rows

- Sow four rows of male parents in around the field for the availability of adequate pollen.

Season

- Sow the female line during first fortnight of September for production of more pistillate inflorescence and male line one week later.

Fertilizer requirement

- Apply NPK @ 90:70:70 kg / ha as basal application.

Spacing

- 90 X 30 cm.

Harvesting

- Harvest the racemes as once over harvest when 80 % of the capsules turn to brown colour.
- The seeds from secondary raceme are better than primary and others.

Threshing

- Shell the seeds either using power operated thresher or manually by beating with pliable bamboo stick.
- Avoid hand operated thresher to reduce the mechanical damage.

Seed grading

- Grade the seeds using 18 / 64" round perforated sieve.

Pre-storage seed treatment

- Treat the seeds with Carbendazim @ 2 g / kg of seed.
- Treat seeds with Halogen mixture ($\text{CaOCl}_2 + \text{CaCO}_3 + \text{arappu}$ (*Albizzia amara*) leaf powder mixed in the ratio of 5:4:1@ 3 g / kg of seed as eco-friendly treatment.
- Mix the seeds with dry sweet flag (or) *vasambu* (*Achorus calamus*) Rhizome powder at the ratio of 1:100 for grain cum seed storage.

Storage

- Store the seeds in gunny or cloth bags for short term storage (8 - 9 months) with a seed moisture content of 8 - 9 %.
- Store the seeds in polylined gunny bag for medium term storage (12 - 15 months) with a seed moisture content of 7 - 8 %.
- Store the seeds in 700 gauge polythene bag for long term storage (more than 15 months) with a seed moisture content less than 5 %.
- The seeds of female parent are poor storer than male and hybrid.